

CTK Precision

AI AX Monopod (Pre 2014) Installation Instructions

- 1-Remove the rear stock panels (AKA stock skins) with 2.5mm Allen wrench.
- 2-Tap out the two roll pins with a 3mm punch, holding the rear plug in place.
- 3-Install the spring and spring guide into the CTK Precision AI AX Monopod and install into the plug hole with the release button on the left side of the rifle.
- 4- Align the roll pin holes and reinstall the two roll pins.
- 5- This step is very important, due to the large tolerance in the roll pin holes we have installed two brass tipped set screws in the bottom of the main body to take up any clearance in the fit to the chassis. Once the roll pins have been installed, the set screws should be tightened evenly with a 3/32 Allen wrench until the clearance has been removed. Do not overtighten these set screws, only put enough tension on them to remove any clearance.**
- 6-Reinstall the rear stock panels (AKA stock skins) with 2.5mm Allen wrench.

AI AX Monopod Specs and Features:

- Compatible with pre-2014 Accuracy International (AI) AX Chassis Systems.
- Construction: CNC machined from billet 6061 aluminum and steel for high strength and low weight.
- Finish: Durable MilSpec hard coat anodized and phosphate finish.
- Weight: 6oz
- Height:
 - .90" collapsed
 - 3.85" fully extended
- Mounting: Requires no modifications to chassis.
- Spring-loaded, pop out design quickly gets you on target.
- 2.95" of adjustment.
- Rotating Delrin foot rides on a precision roller bearing allowing smooth, precise, friction-free elevation adjustments.
- Made in the USA!

CTK Precision

E7383 Nietzke RD

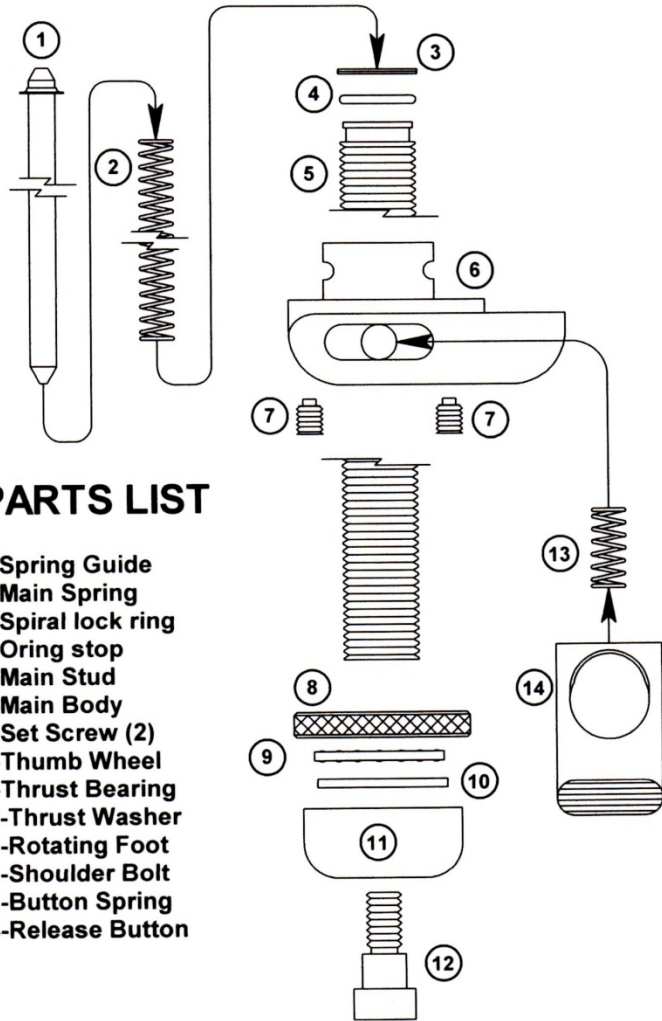
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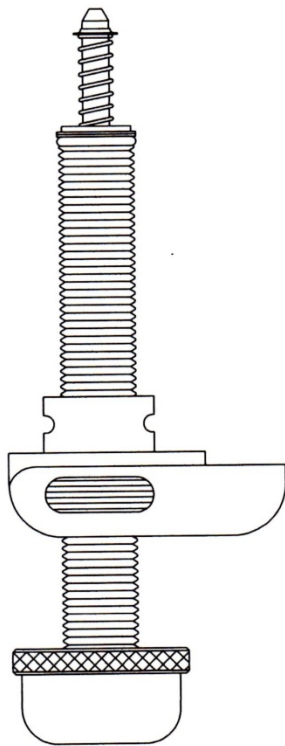
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AI AX MONOPOD (pre-2014)



PARTS LIST

- 1-Spring Guide
- 2-Main Spring
- 3-Spiral lock ring
- 4-Oring stop
- 5-Main Stud
- 6-Main Body
- 7-Set Screw (2)
- 8-Thumb Wheel
- 9-Thrust Bearing
- 10-Thrust Washer
- 11-Rotating Foot
- 12-Shoulder Bolt
- 13-Button Spring
- 14-Release Button



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